

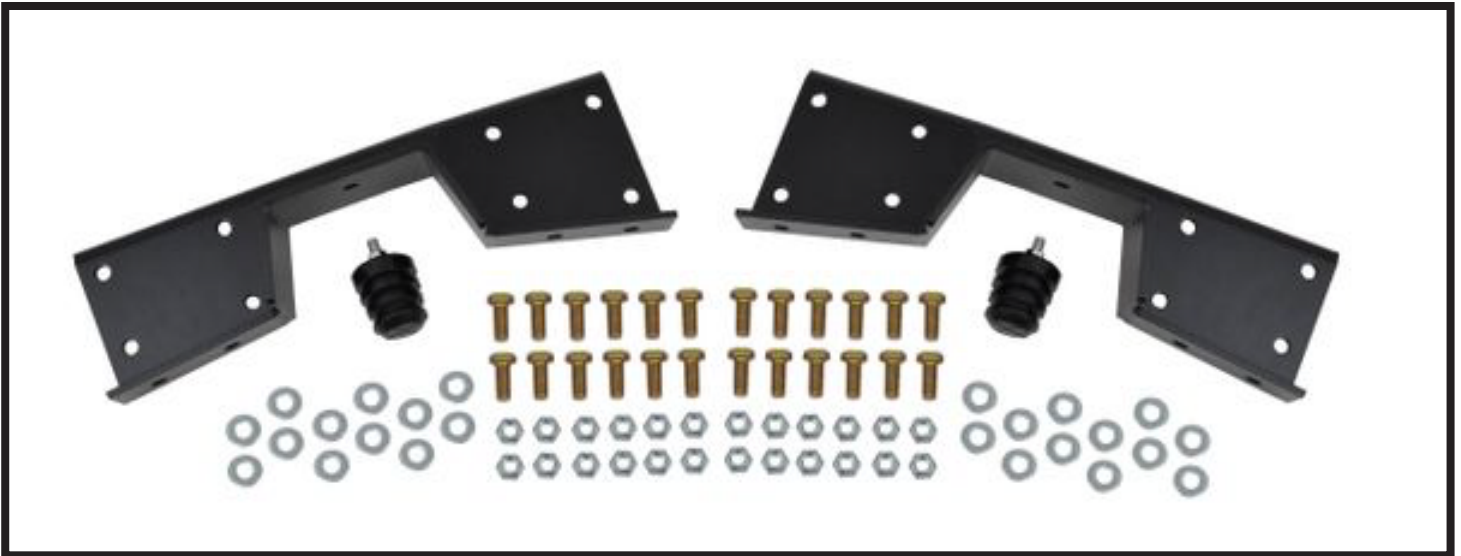


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C-NOTCH INSTRUCTIONS

1999-2000 GM 1500 TRUCK (#33007)



2001-2006 GM 1500 TRUCK (#33003)



Includes:

- (2) C-Notch Brackets
- (2) Bump Stops
- & Hardware



1. Use wheel chocks to secure the front of the vehicle from rolling.
2. Put jack stands under the rear of the vehicle (frame) lifting ONLY the back of the truck.
3. Remove rear tires.
4. Make sure the C-Notch is directly over the center of the rear-end. Hold C-Notch against the frame and mark the area on the frame that needs to be trimmed for the C-Notch to fit (the Notch area).
5. Use a floor jack to support the rear of the frame so that the frame won't sag when you begin to cut. Trim out the marked area from the C-Notch to fit. It may be necessary to trim off rib on the bed if it interferes with the C-Notch sliding on the frame.
6. Place C-Notch in designated position and clamp down to frame.
7. Using holes already provided in C-Notch, drill half inch holes into frame.
8. Use provided hardware to bolt together the C-Notch and frame.
9. Torque down all nuts to 65 ft. lbs.
10. Install provided bump stops into small hole in C-Notch directly above rear end.
11. Tighten nut on bump stops to 15 ft. lbs.
12. Installation of C-Notch is now complete.
13. Remove floor jack from rear end of truck.
14. Re-install wheels/tires by using factory torque specs.
15. Remove truck from jack-stands along with wheel chocks.