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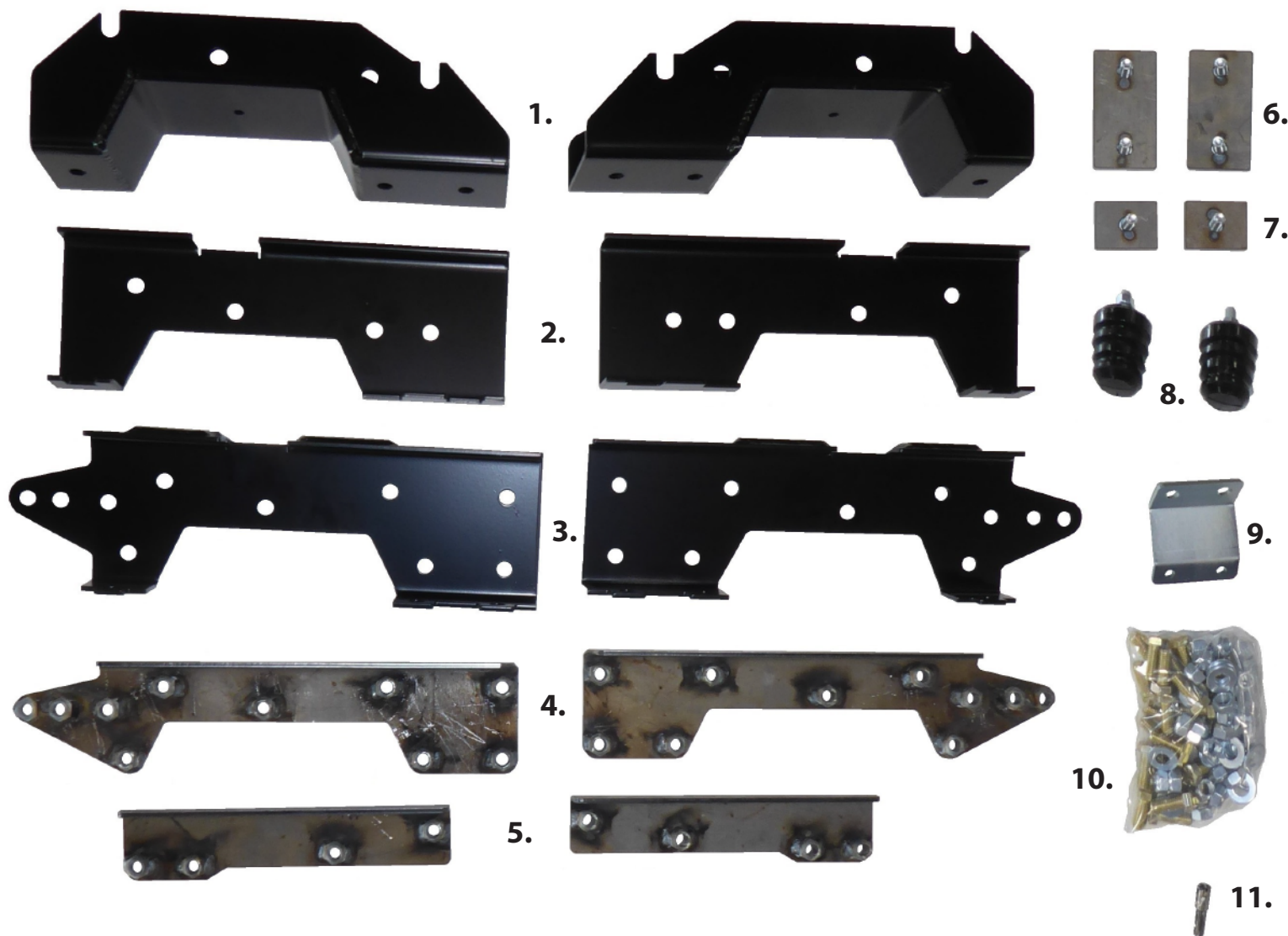
4603 E. VINE AVE

FRESNO, CA 93725

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#34345 C-NOTCH KIT
2019-25 GM 1500 TRUCK

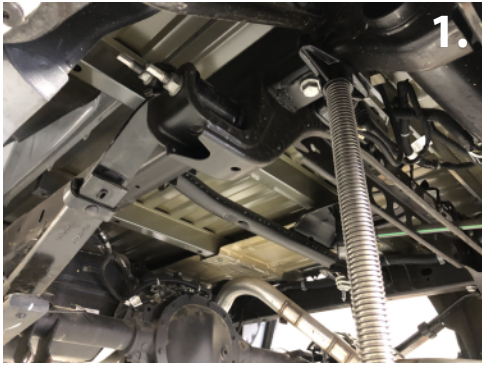
PATENT PENDING



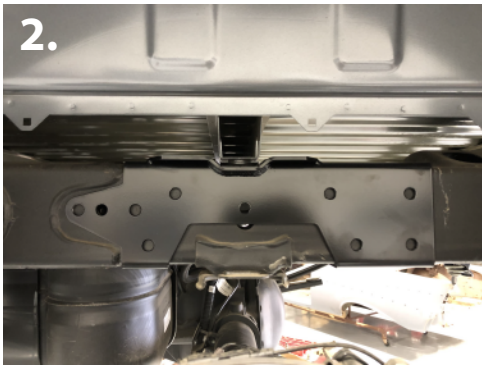
- 1. Lower C-Notch Cap (2)
- 2. Inner C-Notch Plate (2)
- 3. Outer C-Notch Plate (2)
- 4. Outer Backing Plate (2)
- 5. Inner Backing Plate (2)
- 6. Dual Bolt Backing Plate (2)

- 7. Single Bolt Backing Plate (2)
- 8. Bump Stops (2)
- 9. Brake Line Extension Bracket (1)
- 10. Hardware
- 11. Drill Bit (1)

*****WARNING***** With this C-Notch installed, the rear end will have more travel. Which could allow or cause the drive line to come into contact with the bed or frame. Make sure you have proper clearance and use the provided bump stops (or an exact equivalent size). Otherwise you will have clearance issues and-or failure.



1. Start by properly supporting the truck frame. Be sure to support the rear or the frame after the rear hangers as well. (pic 1)
2. The factory exhaust will have to be modified or rerouted out of the way.



3. Align outer C-notch on frame, using existing hole on the frame and bed brace as a guide. (pic 2)
4. Scribe frame for notch cut out. (pic 3)



5. Using the line you scribed, cut out notch on the frame. (pics 4-5)

6. Use "C" clamps to hold outer and inner C-notch in place. (pic 6)



7. Use the provided bit to drill out all the hole on C-notch. Be sure to drill out every hole on both the outer and inner C-notch. (pics 7-8) Do not forget the holes on the bottom of the C-notch. (pic 9)



8. Insert single bolt plate inside of frame. (pics 10-11)



9. Next insert dual bolt plate inside of frame. (pics 12-13)



10. Insert inner backing plate inside of frame. (pic 14)



11. Use two of the provided bolts and washers to hold plate in place. Do not tighten yet. (pics 15-16)



12. Insert outer backing plate inside of frame. (pic 17-18)



13. Use three of the provided bolts and washers to hold plate in place. Do not tighten yet. (pic 19)
14. Slide lower C-notch cap in to place. (pic 20)



15. Install ALL bolts and washers through lower cap and C-notch, in to backing plates. Do both sides. And do not forget the bottom nuts and washers on the underside of C-notch. (pic 21)

16. Once all bolts, nuts, and washers are installed, begin to tighten the bolts on the outside of the frame only. (pic 22)

17. Next, install new provided bump stop in to bottom of C-notch. (pic 23)



18. Remove the two bolts and washers on the inside of the frame. Install the new supplied brake line bracket using the two removed bolts. Next, install the factory brake line bracket to the new bracket on the C-notch. (pic 24-25)



19. Now tighten all the bolts on the inner side of the C-notch. Once completed, you can now do the same on the opposite side of the vehicle.

20. Once the C-notch is complete. You may want to clearance the bed brace directly above the rear end and driveline. See pic below for reference.



Be sure to go over all bolts and nuts on the notch to make sure they are tight. Make sure all lines and wires are clear and not rubbing.

