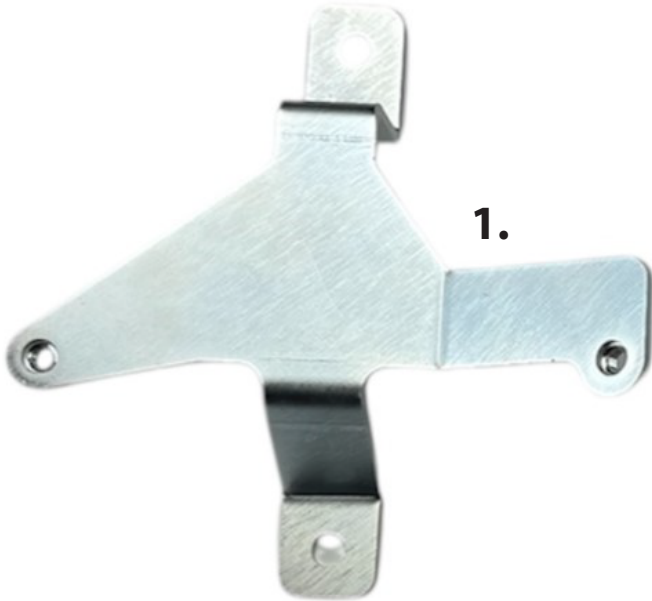




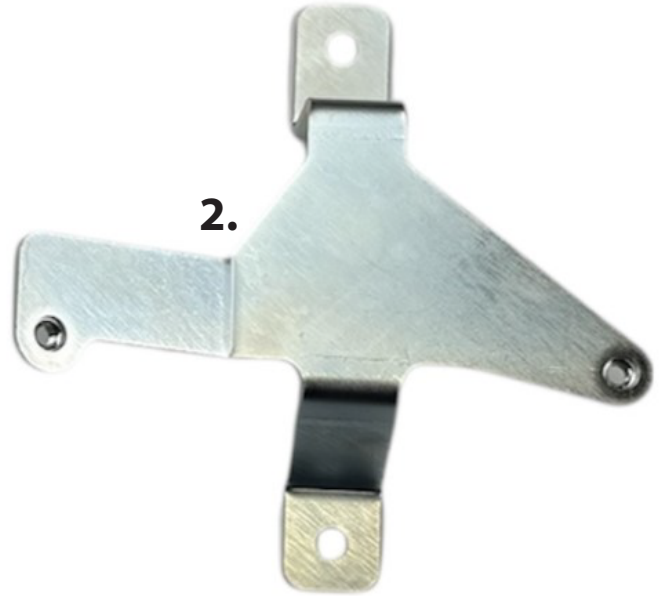
McGAUGHYS
S U S P E N S I O N P A R T S

**2020+ GM HD
2500 / 3500**

Front Inner Fender Mod Kit #52448



1.



2.

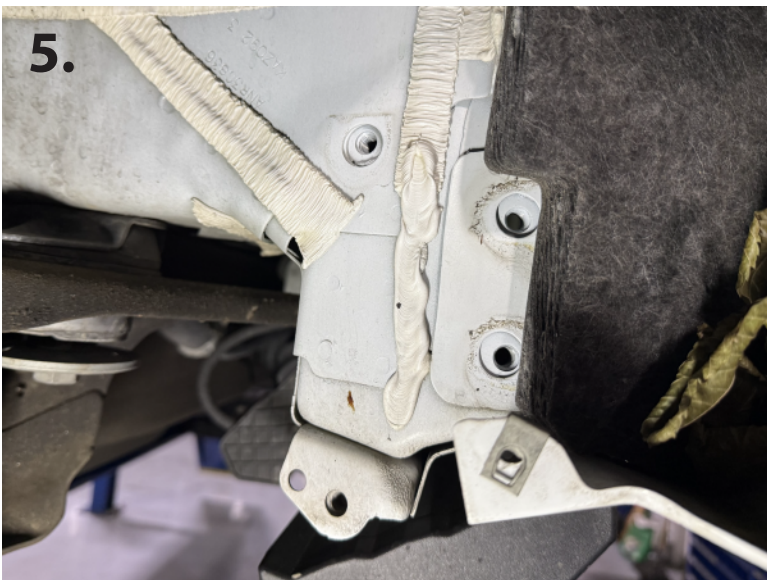
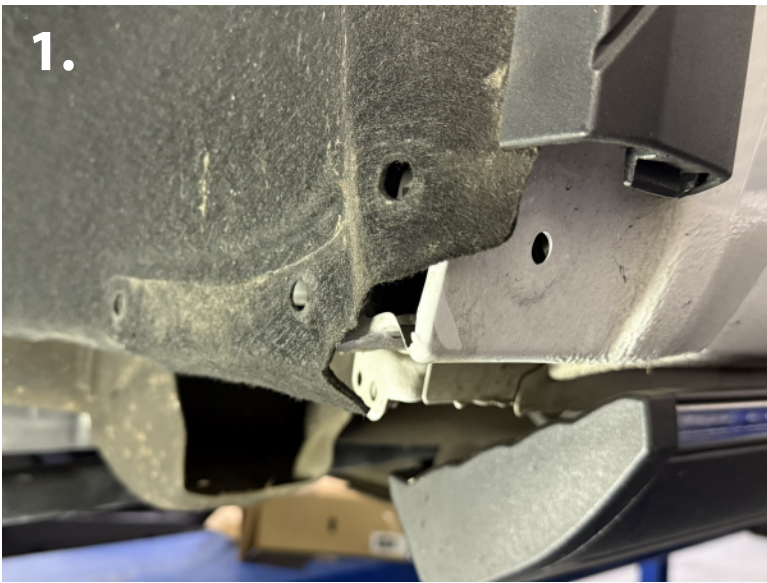


3.



4.

1. Passenger Side Inner Fender Mod Bracket
2. Driver Side Inner Fender Mod Bracket
3. Front Inner Fender Mod Brackets (2)
4. Hardware



1. Remove the factory mud flap. It will have 5 screws holding it in place. Do not discard. You can modify and re-install if you do not want to purchase a mud flap delete kit. (pic 1)
2. With the mud flap removed, pull back the inner fender felt and locate the factory mud flap bracket. (pics 2-3)
3. Remove the 3 bolts that are holding the bracket in place. Save the bolts, you will re-use two of them. (pics 4-5)



4. Locate the factory mounting tab. You will not use this again and will need to bend it out of the way of the new bracket. (pics 6-7)
5. With the tab bent back out of the way, install the new fender mod bracket using two of the factory bolts. There is a driver side and a passenger side bracket. The instructions show the driver side. (pic 8)
6. With the bracket installed, push the fender felt back to line up the two factory hole with the newly installed bracket. You will use the provided bolts and washers. (pic 9)
7. The third hole on the felt will not line up, so you will have to mark and punch a hole for the bolt and washer. Use the provided bolt and washer on this as well. (pic 10)

The rear bracket is finished and you can now re-install the factory mud flap or an aftermarket mud flap delete kit. You must modify the factory mud flap to re-install it.



8. If you want to modify the factory mud flap, first mark the flap about a 1/4"-3/8" under the original mounting tab. (pic 11)
9. Once marked, cut straight across, leaving just the end of the cap to install. (pic 12)
10. Now re-install in the factory location using two factory bolts. (pic 13)

Rear bracket is finished, you can now move to the front bracket.



11. First, remove the factory bolt that is on the bumper support bracket. You will re-use this bolt. (pic 14)

12. Use the factory bolt and attach the front bracket in the factory location in which the bolt was removed from. (pic 15-16)

13. There is a small tab in which the factory felt liner is attached. (pic 16, circled in yellow) You will need to bend this tab/bracket on the felt and push it back until the felt touches the newly install bracket. It takes very little pressure to do so. Push with the palm of your hand. (pics 17-18)



14. With the factory liner now touching the newly install bracket, poke a hole in the felt for the bolt to go through. Use the provided bolt and washer to unstick. (pics 19-21)

The front bracket is now finished. Repeat these steps for the opposite side of the truck.